

# Valve Manifolds

Maximum Working Pressure upto 10000 psi (689 bar)





sales@panam.in

## Introduction

**PANAM**<sup>®</sup> has emerged as renowned name in global market for 'Instrumentation Fittings & Valves'. Since its inception in 1998 to present day, **PANAM**<sup>®</sup> has added new product every year and has broadened its product portfolio and its clientele base by supplying to potential customers worldwide. Key core values like Timely Delivery, Quality Consistency, Product Improvisation and After Sales Service has been instrumental in the phase wise evolution of company. Continuous improvement is the key to success, Customer feedback are taken with positive attitude and product are constantly groomed to a new quality and performance level to cope up with the competition. Our products are known for providing high-quality, high-reliability, low-cost options for the oil and gas industry. Over the year, the company has evolved from a product based company to a complete system solution provider. Over the coming years the entity of the company will attain state of the art operational efficiency for maintaining a competitive edge, with the advent increase in the utilization of its products in oil, gas and power sector.

**PANAM**<sup>®</sup> is having state of the art manufacturing facility span over an area of 65,000 sqft with a fleet of CNC Machines, VMC Machines, Semi-Automatic Lathe Machines, High Pressure Test Bench with SCADA Control, Configuration Centre for Transmitters and dedicated R&D Team.

**PANAM**<sup>®</sup> offers a large variety of Valve Manifolds from different materials like Stainless Steel, Carbon Steel, Monel 400, Hastalloy C276, Inconel 625, Inconel 825, Duplex and Superduplex as per the customer's requirements.

**PANAM**<sup>®</sup> offers Valve Manifolds with a variety of end connections including NPT Tapered, ISO Tapered (BSPT), ISO Parallel (BSPP), Metric Thread /**PANAM**<sup>®</sup> Tube Fittings and Flanged Connections (MSS-SP-99, IEC 61518<sup>®</sup> Type A and B).

**PANAM**<sup>®</sup> Valve Manifolds are 100% factory tested, comply with NACE MR0175 / ISO 15156 with Heat Code Traceability. Maximum Working Pressure up to 10000 psi (689 bar). The product meets and even exceeds the requirements of ASME. All materials are supplied in compliance with ASTM Specifications and verified by NABL approved third party laboratories.

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## Description

**PANAM**<sup>®</sup> Valve Manifolds are designed for connecting the gauges (pressure gauges, etc) to process lines in hazardous and corrosion media under pressure of 10000 psi (689 bar). They are designed for easy block, bleed of pressure during maintenance and calibration of pressure transmitters or gauges. They are ruggedly manufactured and precision machined to the most exacting dimensional tolerance to ensure perfect installation and application. Valve Manifolds are available in SS 316, CS, Monel 400, Hastalloy C276, Inconel 625, Inconel 825, Duplex and Superduplex. Valve Manifolds have high durability, maximum efficiency in operation, high quality and afford ability.

**PANAM**<sup>®</sup> offers 2, 3, 5 - Way Valve Manifolds of standard body design and space saving body design with a variety of end connections including NPT Tapered, ISO Tapered (BSPT), ISO Parallel (BSPP), Metric Thread / **PANAM**<sup>®</sup> Tube Fittings and flanged connections (MSS-SP-99, IEC 61518<sup>®</sup> Type A and B).

NACE-MR-01-75 Complied Manifolds are also available (For sour gas).

## **Characteristics**

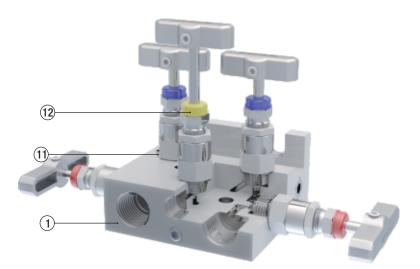
- Standard body material Stainless Steel SS 316
- · Maximum Working Pressure 10000 psi (689 bar) with modified PTFE seat
- PTFE / PCTFE / Grafoil valve stem packing (PTFE as standard stem packing)
- Working temperature: from -54°C to 232°C (-65°F to 450°F) with PTFE stem packing
- Working temperature: from -60°C to + 149°C (-76°F to + 300°F) with PCTFE stem packing
- Working temperature: from -40°C to + 648°C (-40°F to + 1198°F) with Grafoil stem packing
- Connection sizes: 1/4 ", 1/2", M20x1.5, 12 mm.
- Connection options: PANAM<sup>®</sup> Tube Connection metric or fractional, female thread, male thread, male/female thread, female/male thread (MSS-SP-99, IEC 61518 type A and B)
- Thread types NPT tapered threads, ISO tapered threads (BSPT), ISO parallel threads (BSPP), metric thread, metric thread with union nut
- Other types of valve stem seals for other temperature ranges possible upon request

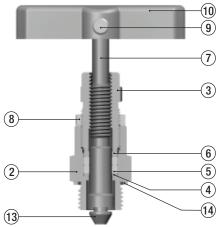
### **Features and Benefits**

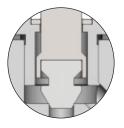
- Forged One Piece Body Construction (No Welding)
- Non Rotating Vee / Ball Tip Design Which forms a bearing joint with the stem, eliminates rotation between plug & seat at closure. This prevents scoring and galling up the valve seat and ensure long life in repetitive shut off service.
- · Safety Bonnet Lock Prevents accidental disassembly.
- Stem Thread Rolled & Hard Plated Provides additional strength & maximum service life.
- Mirror Finish Stem, Furnished to a 16RMS Extends packing life and smooth stem operation.
- Adjustable Packing Below Stem Threads Prevents stem lubrication washout and isolate threads from process contamination.
- Safety Back Seating Provides secondary stem seal in full open position, prevents stem blow out.
- Stainless Steel Handle For proper actuation.
- Body to Bonnet Seal Metal to metal constant compression, Isolate bonnet threads from system fluids and eliminates
  possible tensile.
- Dust Cap Prevents contaminants and lubricant washout of bonnet assembly.
- Heat Code Traceability.

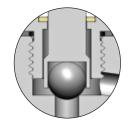
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## Material of Construction









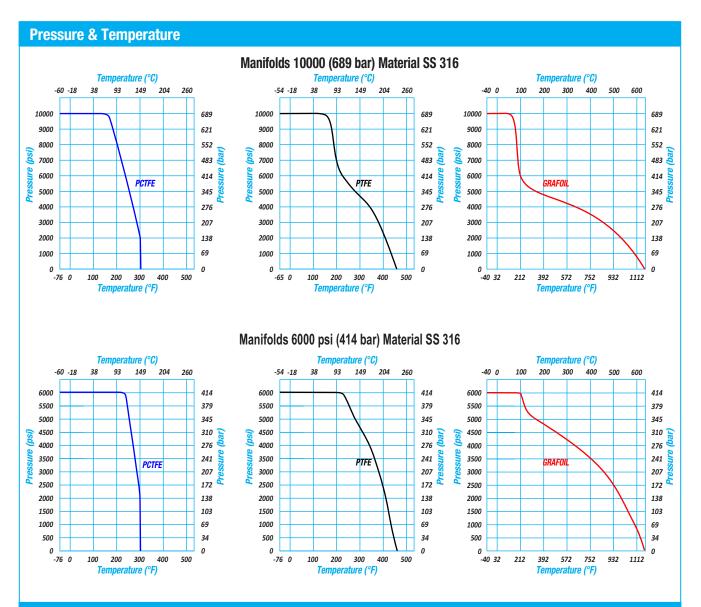


Non-Rotating V Tip

Non-Rotating Ball Tip

Soft Seat - Large Bore

No	Part	Qty.	Material
1.	Body	1	A479-316 / A-105
2.	Gland Body	1	A479-316 / A-105
3.	Gland Retainer	1	A479-316 / A-105
4.	Washer	1	A479-316 / A-105
5.	Packing	1	PTFE / PCTFE / Grafoil
6.	Packing Washing	1	A276-316 / A-105
7.	Spindle	1	A276-316
8.	Lock Nut	1	A479-316 / A-105
9.	Grub Screw	1	Steel
10.	Handle	1	A276-304 / A-105
11.	Lock Pin	1	A479-316 / A-105
12.	Dust Cap	1	Nylone
13.	Non Rotating Tip	1	A564 - 630
14.	Gasket Washer	1	A276-316 / A-105



## **Sealing Material Characteristics**

## **PTFE (Polytetrafluorethylene)**

PTFE is an excellent material for applications in clean environments.

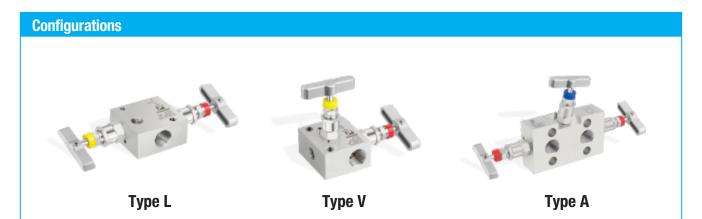
- It is highly resistant to the chemical effects of many organic and inorganic reagents and solvents.
- · It has a low coefficient of deformation, increased strength and abrasion resistance, and a low friction coefficient

### **PCTFE (Polychlorotetrafluoroethylene)**

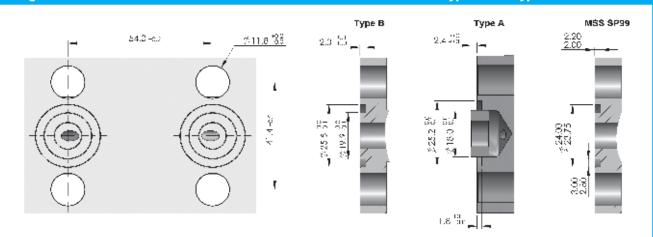
- · high resistance to chemical attack and low temperatures
- Very low moisture absorption, resistance to hydrolysis and hot steam, ability to maintain strength and flexibility at low temperatures (operating temperature range -60°C to + 149°C (-76°F to + 300°F).

### Grafoil

- Grafoil (thermally expanded graphite) is a material with resistance to high temperature and chemical impacts.
- · Due to its unique features, this material is used in high temperatures and corrosive environments
- Thermally expanded graphite is one of the safest materials for sealing systems in liquid environments. Seals from the thermally expanded graphite is used in applications of highly volatile liquids and at extremely high temperatures



Flange Connections - Manifold to Transmitter DIN EN 61518 / IEC 61518 Type A and Type B / MSS SP99



## Testing

Each Valve is hydrostatically tested in accordance with MSS-SP-99. This procedure includes testing of the body cavity and spindle leaks. Other tests like Vibration, Temperature, Helium are available upon request.

Hydrostatic test is performed with pure water or other liquids of similar or lower viscosity at 1.5 times and seat leakage test at 1.1 times of the maximum working pressure. Each valve is also tested with Nitrogen Gas at 6.9 MPa (1000 psi) for seat, seal, and shell leakage.

## Safety

Pressure and Temperature rating are selected from ANSI B16.34 for standard class valves based on ANSI B16-Class 2500. Option SG - for sour gas service, in accordance with NACE STD MR-01-75.

For safe operation of **PANAM**<sup>®</sup> manifolds shall be adequately selected. When choosing materials operating conditions, compatibility of materials, purpose and product specifications shall be considered. Installation and maintenance of products shall be carried out by qualified personnel.

Wrong selection, poor installation or incorrect operation and maintenance may result in accident, causing personal injury and result in material damage.

**PANAM**<sup>®</sup> provides a guarantee for their products, but is not responsible for the wrong selection, installation, operation and maintenance of the supplied products.

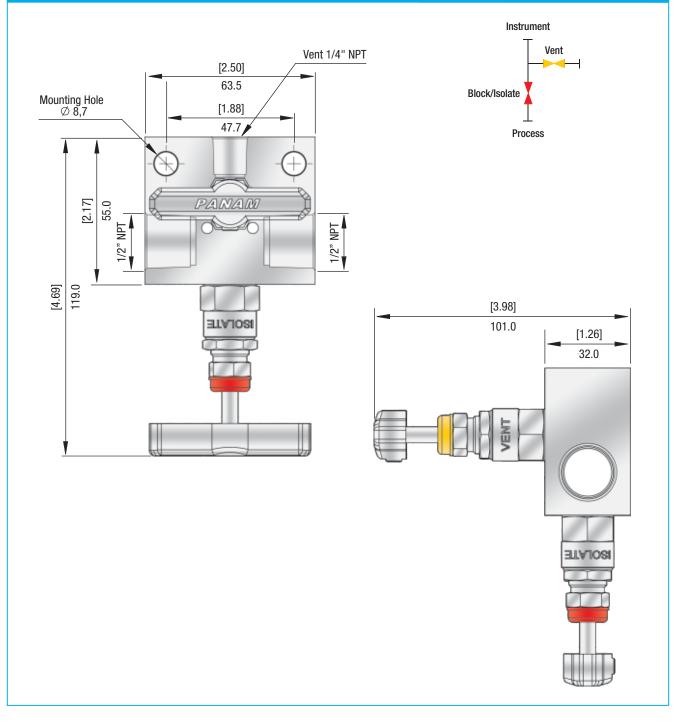
## **Standard Body - Pipe to Pipe**

2 Valve Manifold Pipe to Pipe design has one block and bleed valve. It can be with pipe connection or **PANAM**<sup>®</sup> compression fitting.

This type of manifold allows for easy block, bleed and calibration of a static pressure transmitter or gauge.

## **Dimensions**

## 2VM-SS-8-R-V



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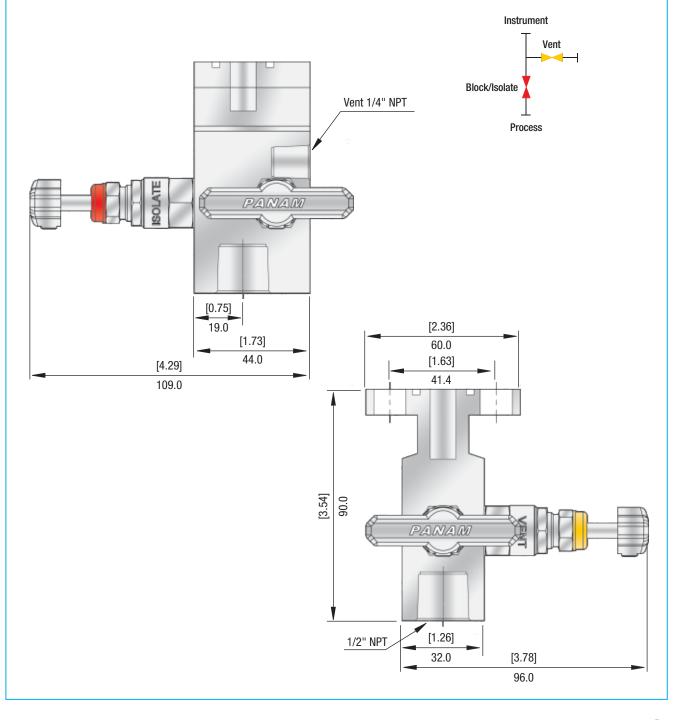
## **Standard Body - Pipe to Flange**

2-Valve Manifold consists of one block valve and one bleed valve. It can be with threaded end connection or **PANAM**<sup>®</sup> compression fitting for connection to the process line, It has a flanged end for instrument connection.

This manifold allows for easy block, bleed and calibration of a static pressure transmitter or gauge.

## **Dimensions**

## 2VM-SS-8-T-V



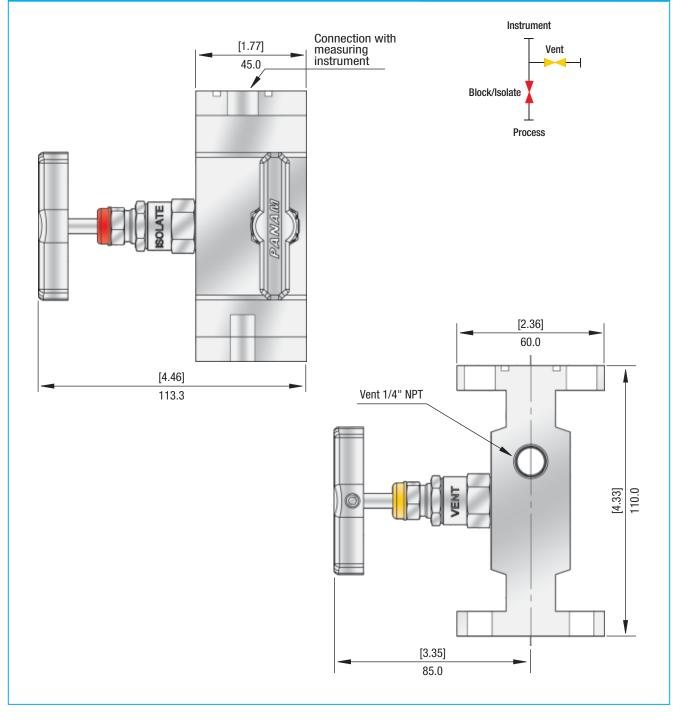
## **Standard Body - Flange to Flange**

2-Valve Manifold consists of one block valve and one bleed valve. It has a flanged end for process connection and a flanged end for instrument connection.

This manifold allows for easy block, bleed and calibration of a static pressure transmitter or gauge.

## Dimensions

## 2VM-SS-H-V



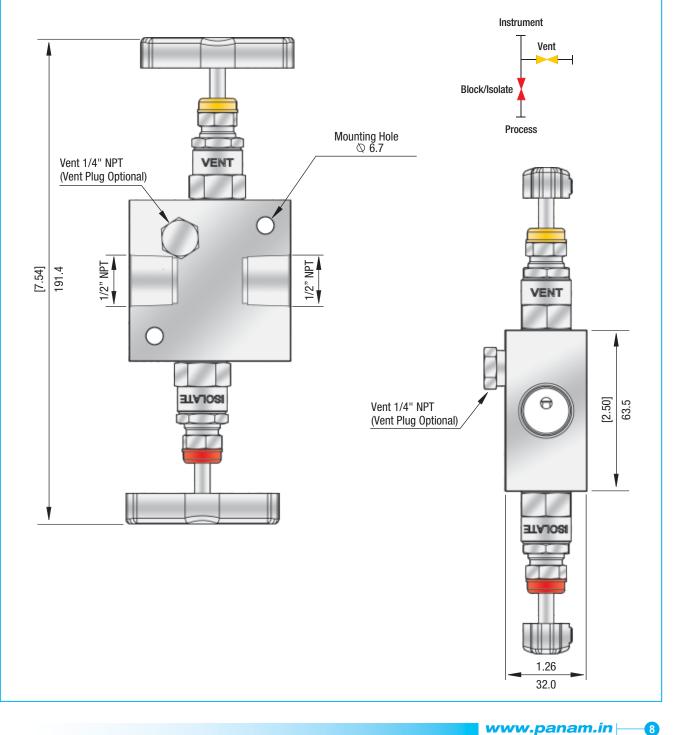
## Standard Body - Pipe to Pipe, Base Mounting

2-Valve Manifold consists of one block valve and one bleed valve. It can be with threaded end connection or **PANAM**<sup>®</sup> compression fitting.

This manifold allows for easy block, bleed and calibration of a static pressure transmitter or gauge.

## **Dimensions**

## 2VM-SS-8-BM-P



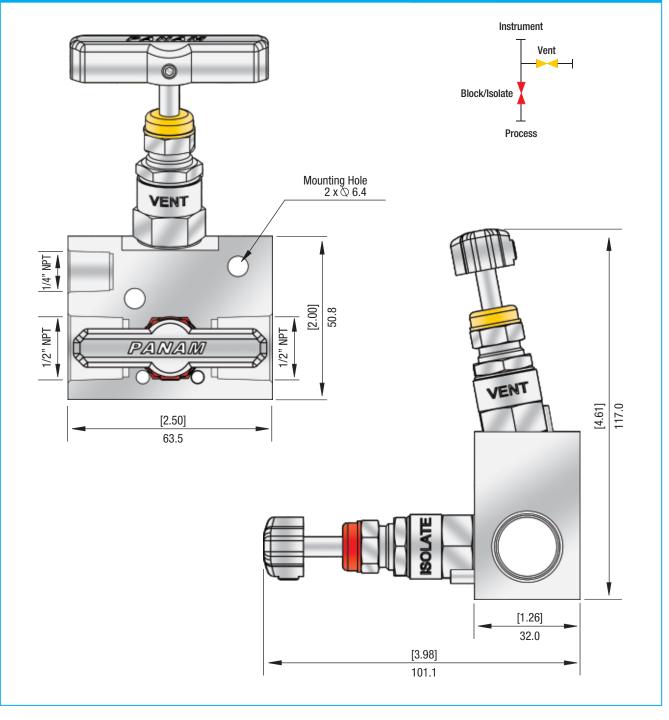
## Standard Body - Pipe to Pipe, Base Vent

2-Valve Manifold consists of one block valve and one bleed valve. It can be with threaded end connection or **PANAM**<sup>®</sup> compression fitting.

This manifold allows for easy block, bleed and calibration of a static pressure transmitter or gauge.

## **Dimensions**

## 2VM-SS-8-BV-A



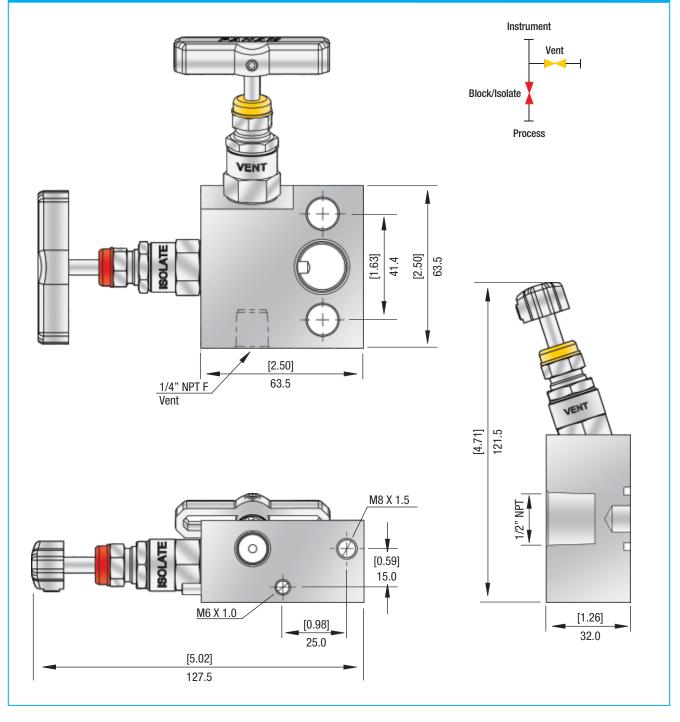
## Standard Body - Pipe to Flange, Direct Mounting

2-Valve Manifold consists of one block valve and one bleed valve. It can be with threaded end connection or **PANAM**<sup>°</sup> compression fitting for connection to the process line, It has a flanged end for instrument connection.

This manifold allows for easy block, bleed and calibration of a static pressure transmitter or gauge.

## **Dimensions**

## 2VM-SS-8-DM-A



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	2VM-SS-20M-MF-R-V-V8-SG-10K-BK
Num	ber of Valves
2 Val	ve Manifolds
Mate	erial
CS MO HC	<ul> <li>Stainless Steel 316</li> <li>Carbon Steel</li> <li>Monel - 400</li> <li>INC625 - Inconel 625</li> <li>Hastalloy - C 276</li> <li>INC825 - Inconel 825</li> <li>Duplex - UNS S32205</li> </ul>
Conr	nection Size
8	<ul> <li>- 1/4" NPT 4R - 1/4" BSPT 20MM - External Thread M20x1.5 / Flange</li> <li>- 1/2" NPT 4G - 1/4" BSPP 20MSWL - M20x1.5 with Swivel Nut</li> <li>- M20x1.5 8R - 1/2" BSPT 4GSWL - 1/4" BSPP with Swivel Nut 8G - 1/2" BSPP 8GSWL - 1/2" BSPP with Swivel Nut 08 - 1/2" PANAM<sup>®</sup> Tube Fitting M12 - 12mm PANAM<sup>®</sup> Tube Fitting</li> </ul>
Con	nection Type
	- Female Thread (Standard) MF - Male/Female OD - <b>PANAM</b> <sup>®</sup> Tube Fitting - Male Thread FM - Female/Male
Mou	nting
T - H - DM - * 9	<ul> <li>Standard Body - Pipe to Pipe</li> <li>BM - Pipe to Pipe (Base Mounting)</li> <li>Standard Body - Pipe to Flange *</li> <li>Standard Body - Flange to Flange *</li> <li>Standard Body - Pipe to Flange, Direct Mounting **</li> <li>Standard Flange Type B to IEC 61518</li> <li>Type A to IEC 61518 - the letter are changed to TA, HA or DMA correspondingly, As per MSS-SP-99 - the letters are changed to TM, HB or HM or DMM correspondingly.</li> </ul>
Conf	iguration
- Ty	pe L (Standard) V - Type V A - Type A
Vent	Hole Size
	1/4"NPT (Standard)       V8       -       1/2"NPT       V4G       -       1/4" BSPP       V8G       -       1/2" BSPP         1/8"NPT       V20M       -       M20x1.5       V2G       -       1/8" BSPP       V8G       -       1/2" BSPP
Optio	onal
SG -	Vent with a PlugXLT - Low Temperature ApplicationSour Gas Conditions in Accordance to NACE MR-01-75BT - Ball Tip LB - Soft Seat (Large Bore)Grafoil Seal for High TemperatureATK - Anti-Tamper Key
Max	imum Working Pressure
	- Maximum Working Pressure 6000 (414 bar) - Maximum Working Pressure 10000 (689 bar)
	nting

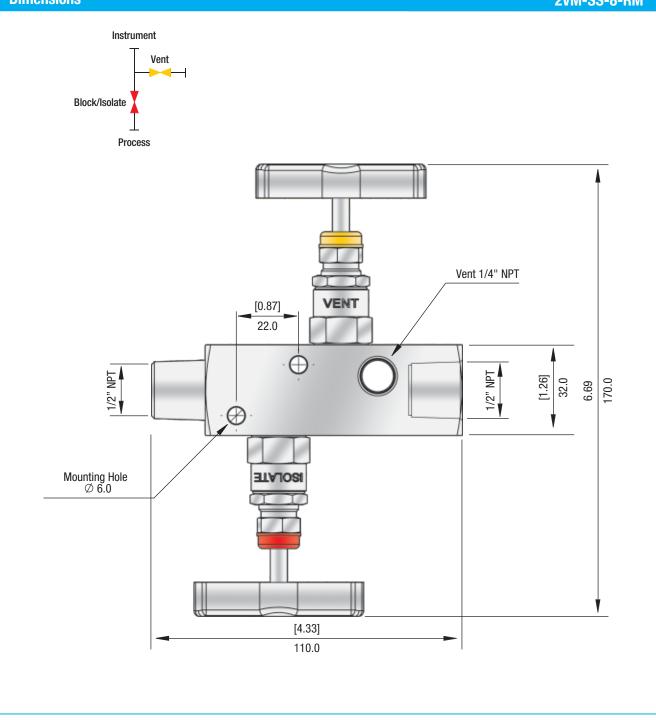
## Space Saving Body - Pipe to Pipe, Remote Mounting

2-Way Manifold has a space saving body and consists of one bleed and one block valve. It can be with threaded end connection or **PANAM**<sup>®</sup> compression fitting connection for process and instrument.

This manifold allows for easy block, bleed and calibration of a static pressure transmitter or gauge.

## **Dimensions**

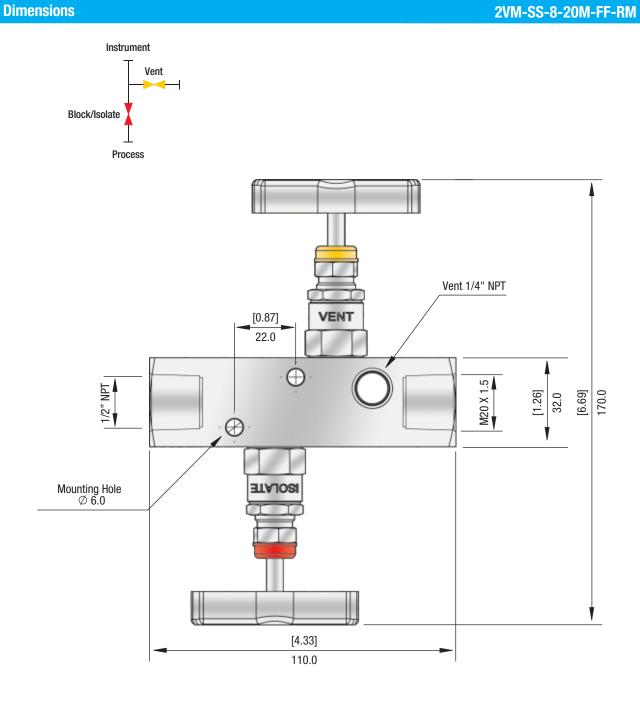




## Space Saving Body - Pipe to Pipe, Remote Mounting

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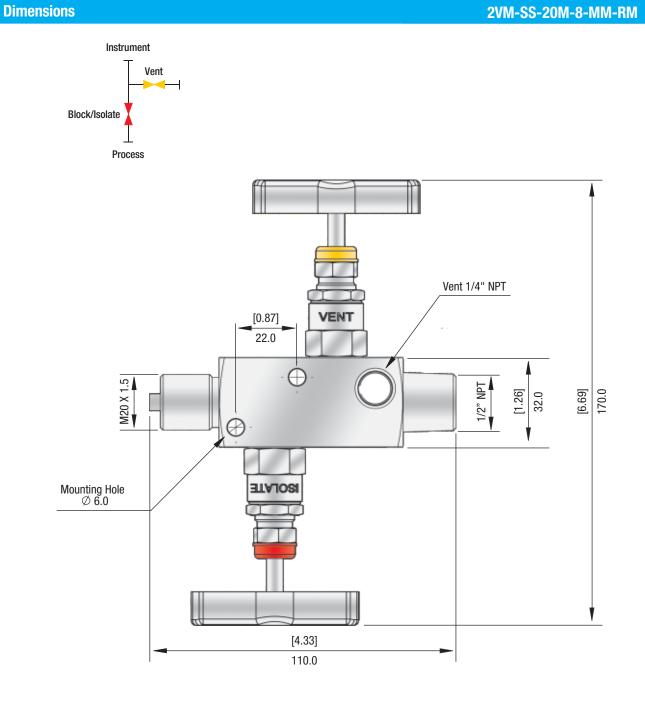
This manifold allows for easy block, bleed and calibration of a static pressure transmitter or gauge.



## Space Saving Body - Pipe to Pipe, Remote Mounting

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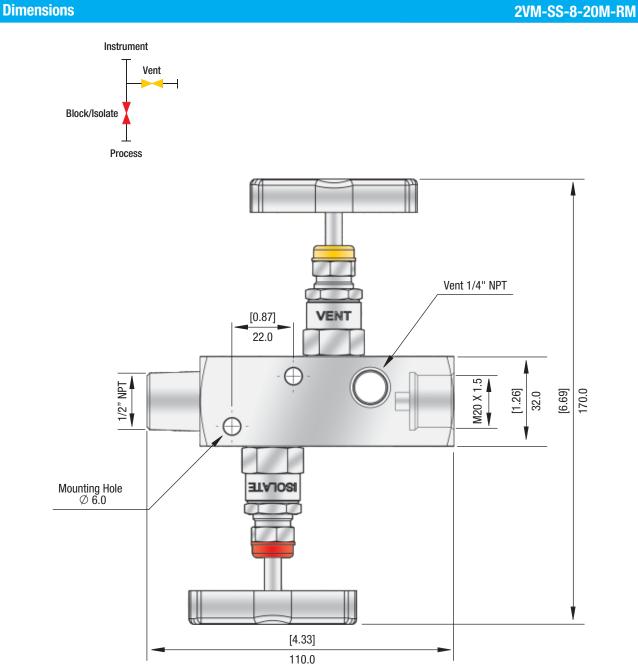


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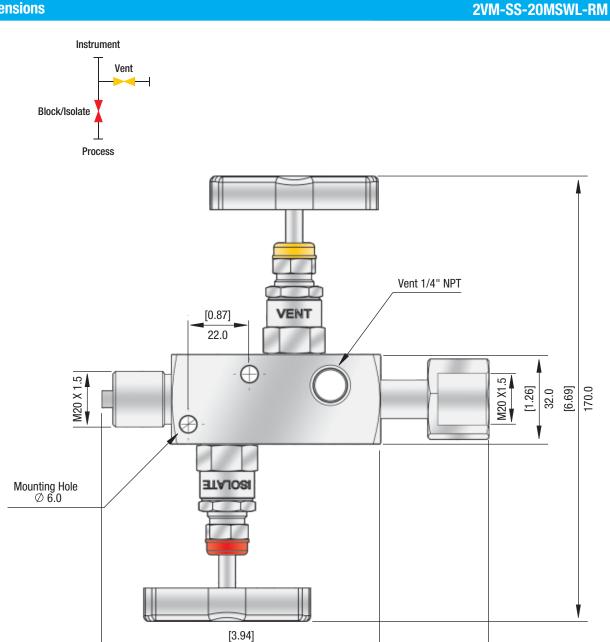


## Space Saving Body - Pipe to Pipe, Remote Mounting

2-Way Manifold has a space saving body and consists of one bleed and one block valve. It can be with threaded end connection or **PANAM**<sup>®</sup> compression fitting connection for process and instrument.

This manifold allows for easy block, bleed and calibration of a static pressure transmitter or gauge.

## **Dimensions**



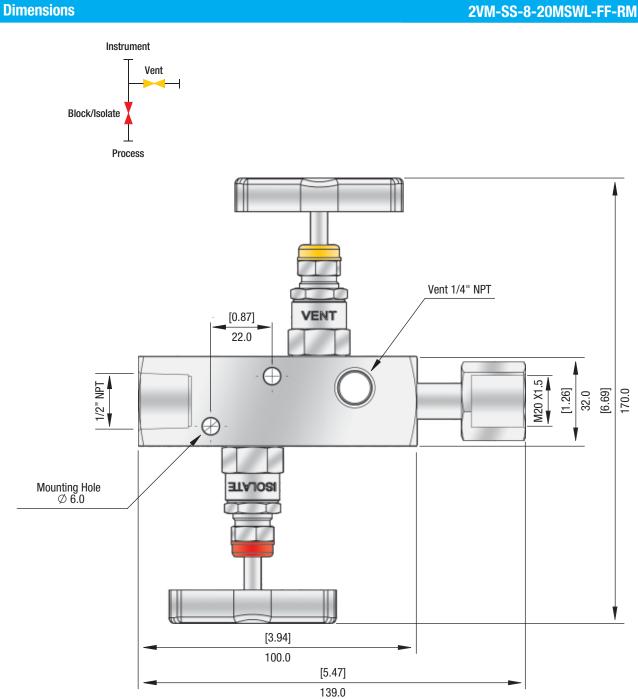
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## Space Saving Body - Pipe to Pipe, Remote Mounting

2-Way Manifold has a space saving body and consists of one bleed and one block valve. It can be with threaded end connection or **PANAM**<sup>®</sup> compression fitting connection for process and instrument.

This manifold allows for easy block, bleed and calibration of a static pressure transmitter or gauge.



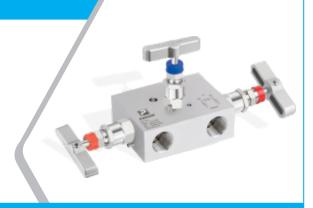
le	ring Information for 2-Way Manifolds with a Space Saving Body for Remote Mounting
	2VM-SS-20M-FF-RM-V-V8-SG-10K-BK
	umber of Valves
2	Valve Manifolds
N	laterial
Η	
C	onnection Size
4 8 2	
C	connection Type
	- Male/Female (Standard) FM - Female/Male F - Female Thread OD - <b>PANAM</b> ® Tube Fitting IM - Male Thread
N	lounting
R	M - Space Saving Body for Remote Mounting
C	onfiguration
	- Type L (Standard) - Type V
D	rain Hole Size
- V	- 1/4"NPT (Standard) V8 - 1/2"NPT V4G - 1/4" BSPP V8G - 1/2" BSPP 2 - 1/8"NPT V20M - M20x1.5 V2G - 1/8" BSPP
0	ptional
	- Vent with a Plug       XLT - Low Temperature Application         G       - Sour Gas Conditions in Accordance to NACE MR-01-75       BT - Ball Tip ATK - Anti-Tamper Key         T       - Grafoil Seal for High Temperature
N	laximum Working Pressure
10	- Maximum Working Pressure 6000 (414 bar) K - Maximum Working Pressure 10000 (689 bar)
N	lounting
	T - Mounting Brackets
	• •

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## **Standard Body - Pipe to Pipe**

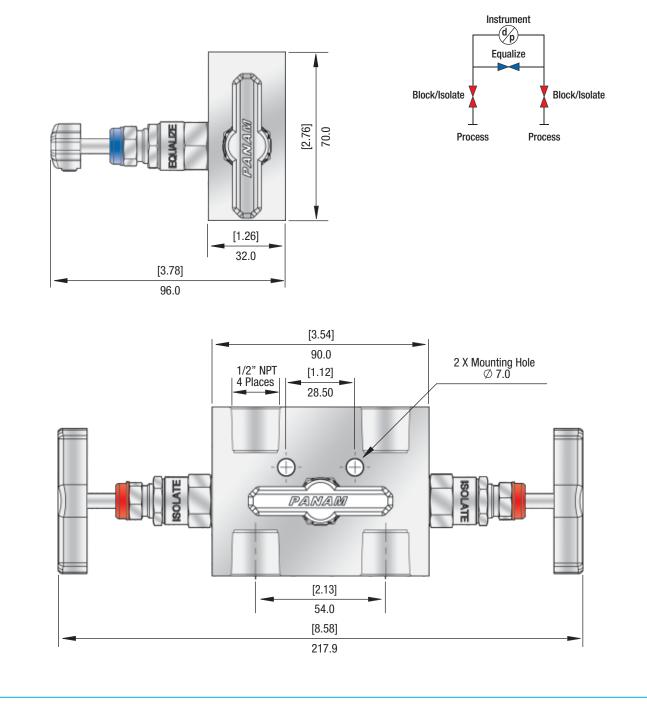
3-Way Manifold consists of one equalizer valve and two block valves. It can have pipe connections or **PANAM**° compression fittings for process and instrument connection.

The distance between hole centers - 54mm (2-1/8")



## **Dimensions**

## 3VM-SS-8-R



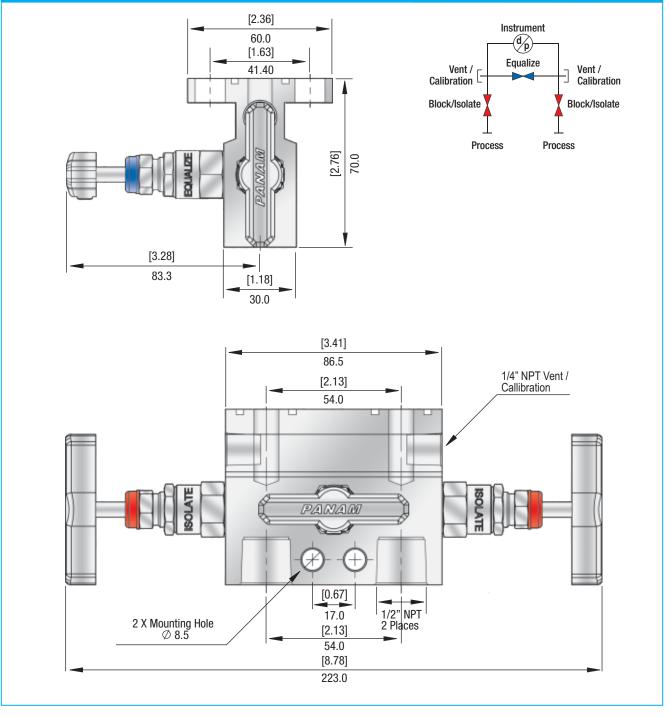
## **Standard Body - Pipe to Flange**

3-way manifold consists of one equalizer valve and two block valves. It can have pipe connections or **PANAM**<sup>®</sup> compression fittings for process and instrument connection and flanged end for instrument connection.

The distance between hole centers - 54mm (2-1/8")

## **Dimensions**

## 3VM-SS-8-T



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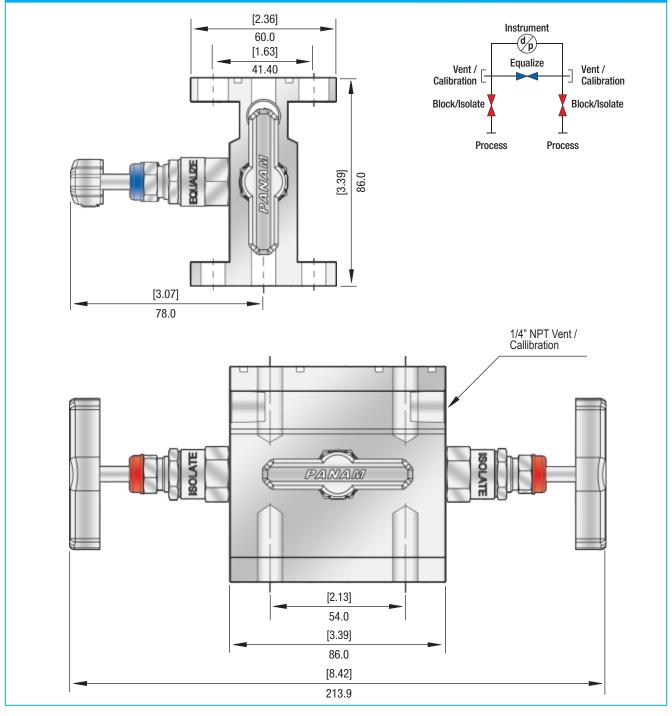
## Standard Body - Flange to Flange

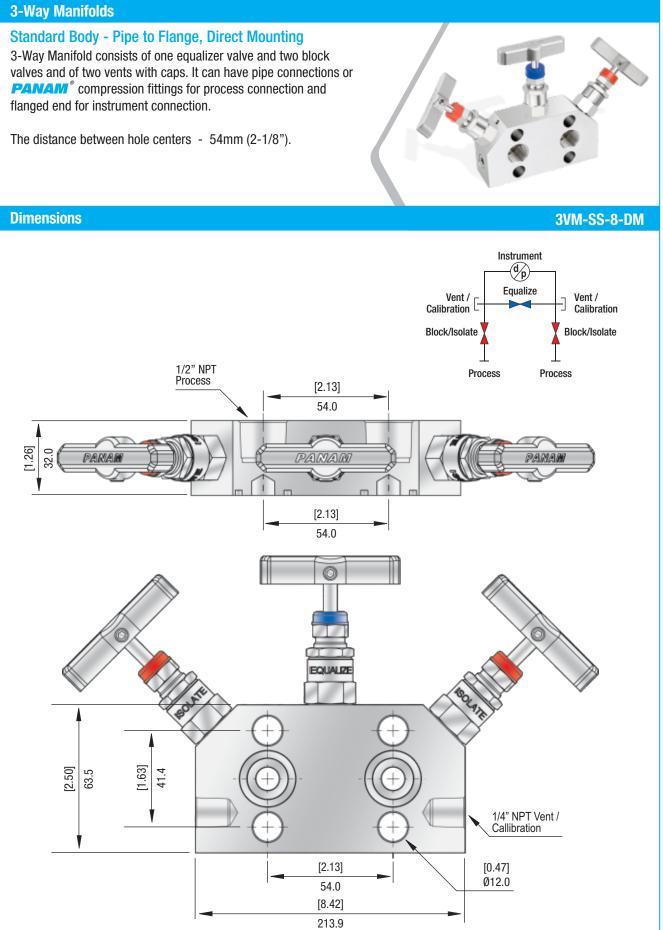
3-Way Manifold consists of one equalizer valve and two block valves. It has flanged ends for process connection and instrument connection.

The distance between hole centers - 54mm (2-1/8").

## **Dimensions**

## 3VM-SS-H





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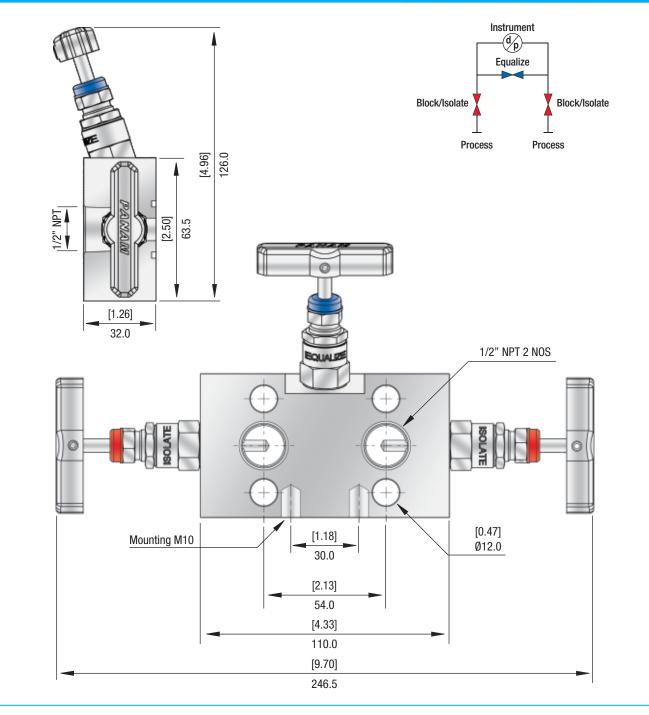
## Standard Body - Pipe to Flange, Direct Mounting

3-Way Manifold consists of one equalizer valve and two block valves. It can have pipe connections or **PANAM**<sup>®</sup> compression fittings for process connection and flanged end for instrument connection.

The distance between hole centers - 54mm (2-1/8")

## Dimensions

## 3VM-SS-8-DM-A



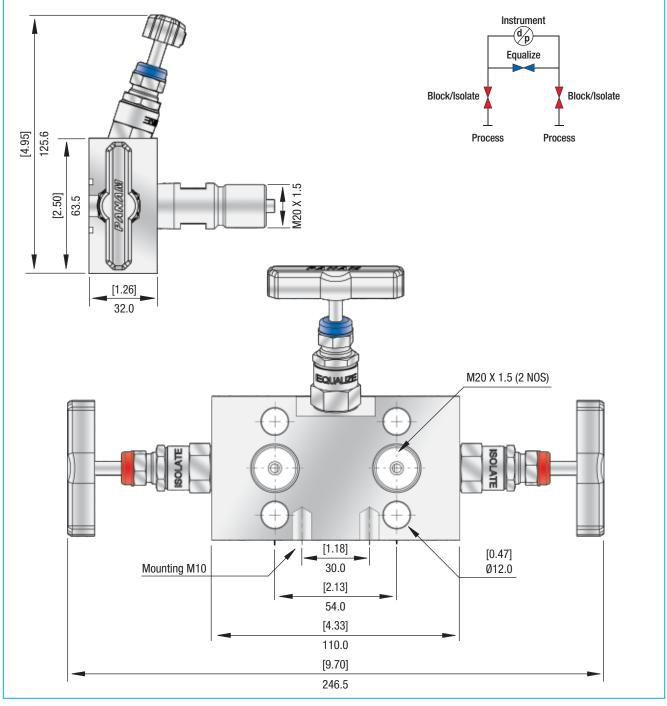
## Standard Body - Pipe to Flange, Direct Mounting

3-Way Manifold consists of one equalizer valve and two block valves. It can have pipe connections or **PANAM**<sup>®</sup> compression fittings for process connection and flanged end for instrument connection.

The distance between hole centers - 54mm (2-1/8")

## Dimensions

## 3VM-SS-20MM-DM-A



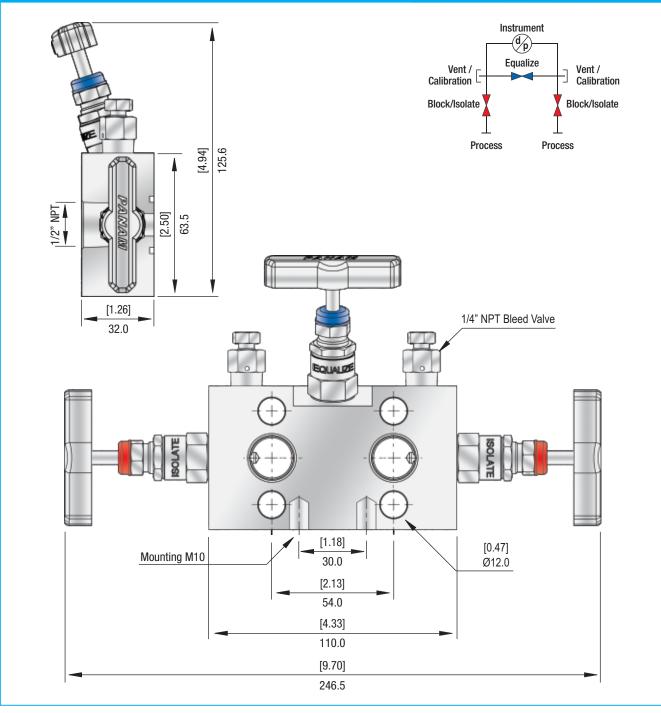
## Standard Body - Pipe to Flange, Direct Mounting

3-Way Manifold consists of one equalizer valve and two block valves. It can have pipe connections or **PANAM**<sup>®</sup> compression fittings for process connection and flanged end for instrument connection.

The distance between hole centers - 54mm (2-1/8")

## **Dimensions**

## 3VM-SS-8-DM-A-BV



			3VM	-SS-20M-R-	A-V8-SG-10	K-B
Number of Valves						
3 Valve Manifolds						
Material						
SS - Stainless St CS - Carbon Stee MO - Monel - 400 HC - Hastalloy - ( DSS - Duplex - UN	I 6M0 INC625 C 276 INC825	<ul> <li>Super Dup</li> <li>UNS S312</li> <li>Inconel 62</li> <li>Inconel 82</li> </ul>	5	Ш		
Connection Size						
4 - 1/4" NPT 8 - 1/2" NPT 20M - M20x1.5	4R - 1/4" BSPT 4G - 1/4" BSPP 8R - 1/2" BSPT 8G - 1/2" BSPP	20MSWL - M 4GSWL - 1 8GSWL - 1 08 - 1	External Thread M202 M20x1.5 with Swivel /4" BSPP with Swive /2" BSPP with Swive /2" PANAM <sup>®</sup> To 2mm PANAM <sup>®</sup>	Nut el Nut el Nut ube Fitting		
Mounting						
H - Standard Bod DM - Standard Bod * Standard Flange ** Type A to IEC 615	y - Pipe to Flange * y - Flange to Flange y - Pipe to Flange, Di type MSS-SP-99 518 - the letter are cha IEC 61518 the letters a	rect Mounting	or DMA corresponding			
A - Type A (Angular)	)					
Drain Hole Size						
1/4"NPT (Sta V2 - 1/8"NPT	,		- 1/4" BSPP - 1/8" BSPP	<mark>V8G</mark> - 1/2" BSF	γР	
Optional					ا اس	
to NACE MR-	ditions in Accordanc	e <mark>BV</mark> - V BT - B	ow Temperature App ent with Bleed Valve all Tip nti-Tamper Key		- 1	
Maximum Workin	g Pressure					
	orking Pressure 6000 orking Pressure 1000	• • •				
Mounting						

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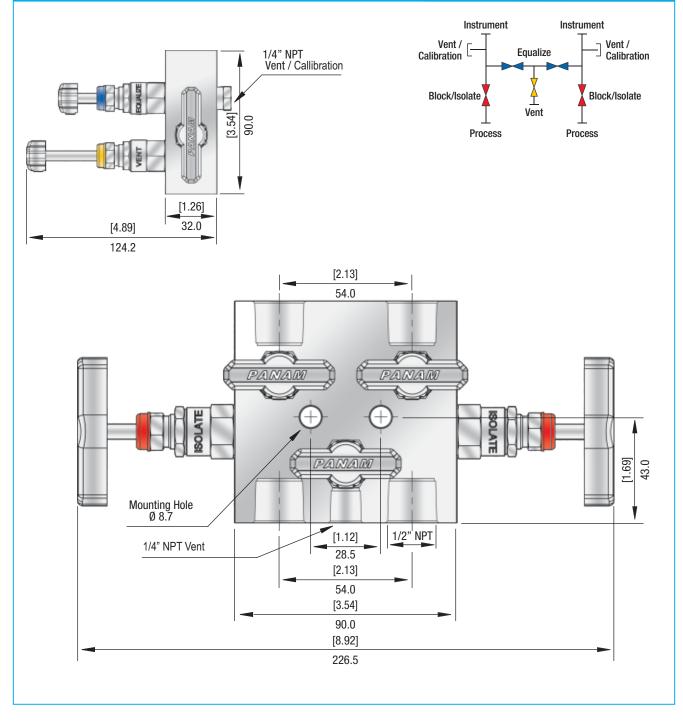
**Dimensions** 

## **Standard Body - Pipe to Pipe**

5-Way Manifold consists of two block valves, two equalizer valves and one vent valve. It can have pipe connections or **PANAM**<sup>®</sup> compression fittings for process connection and instrument connection.

The distance between hole centers - 54mm (2-1/8").

## 5VM-SS-8-R



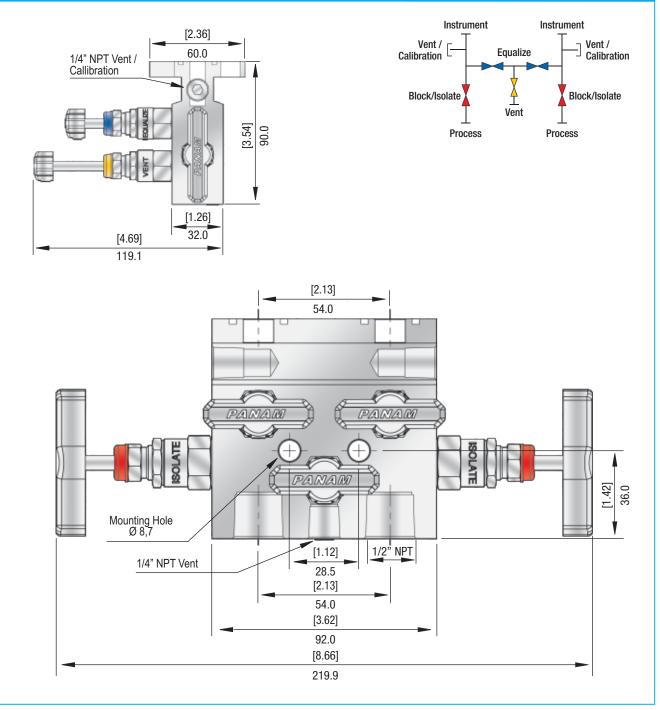
## **Standard Body - Pipe to Flange**

5-Way Manifold consists of two block valves, two equalizer valves and one vent valve. It can have pipe connections or **PANAM**° compression fittings for process connection and flanged instrument connection.

The distance between hole centers - 54mm (2-1/8").

## **Dimensions**

## 5VM-SS-8-T

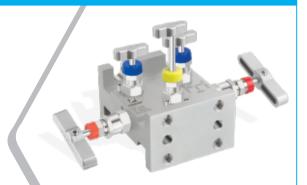


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## **Standard Body - Flange to Flange**

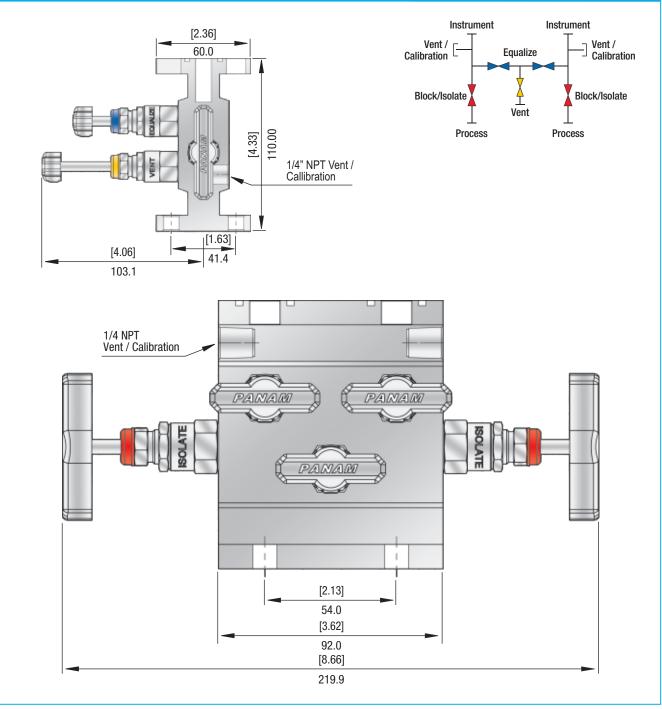
5-Way Manifold consists of two block valves, two equalizer valves and one vent valve. It has flanged ends for process connection and flanged instrument connection.

The distance between hole centers - 54mm (2-1/8").



## **Dimensions**

## 5VM-SS-H



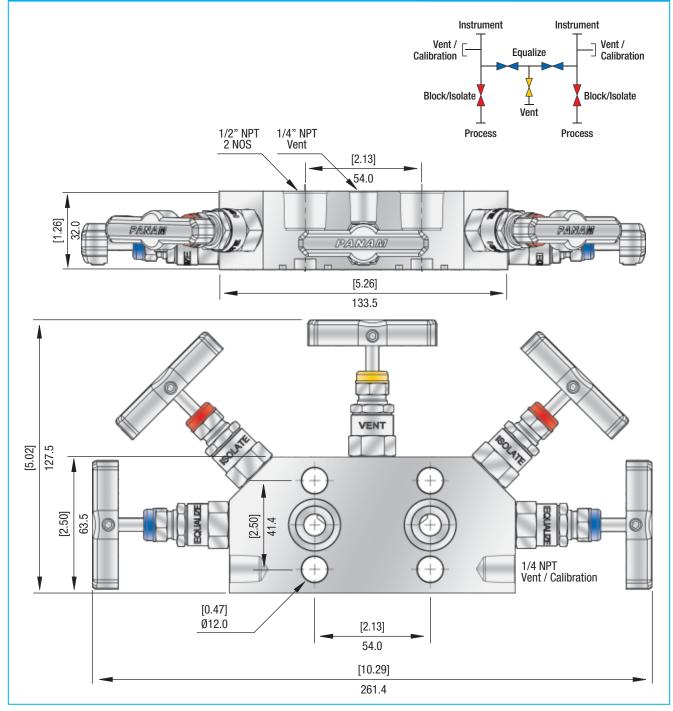
## Standard Body - Pipe to Flange, Direct Mounting

5-way manifold consists of two block valves, two equalizer valves and one vent valve. It can have pipe connections or **PANAM**° compression fittings for process connection and flanged instrument connection.

The distance between hole centers - 54mm (2-1/8").

## Dimensions

## 5VM-SS-8-DM



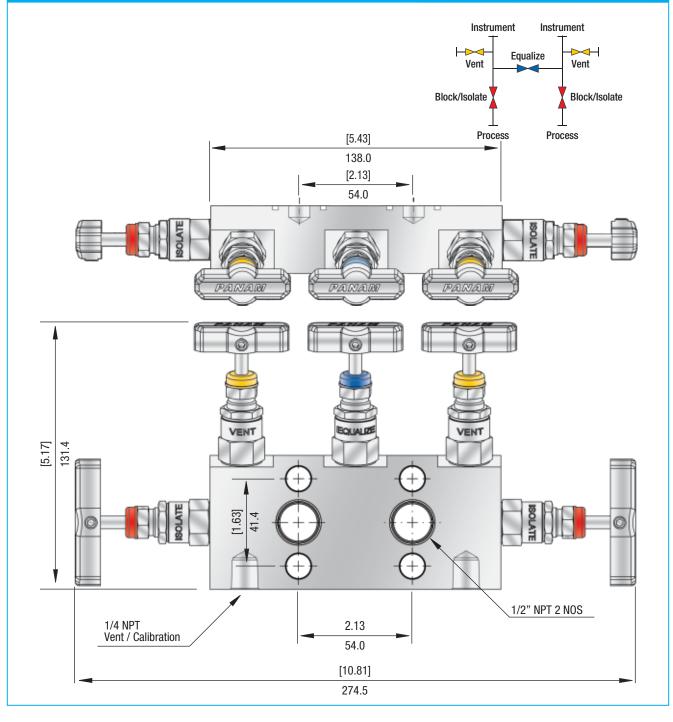
## Standard Body - Pipe to Flange, Direct Mounting

5-way manifold consists of two block valves, one equalizer valve and two vent valves. It can have pipe connections or **PANAM**° compression fittings for process connection and flanged instrument connection.

The distance between hole centers - 54mm (2-1/8").

## **Dimensions**

## 5VM-SS-8-DM-A



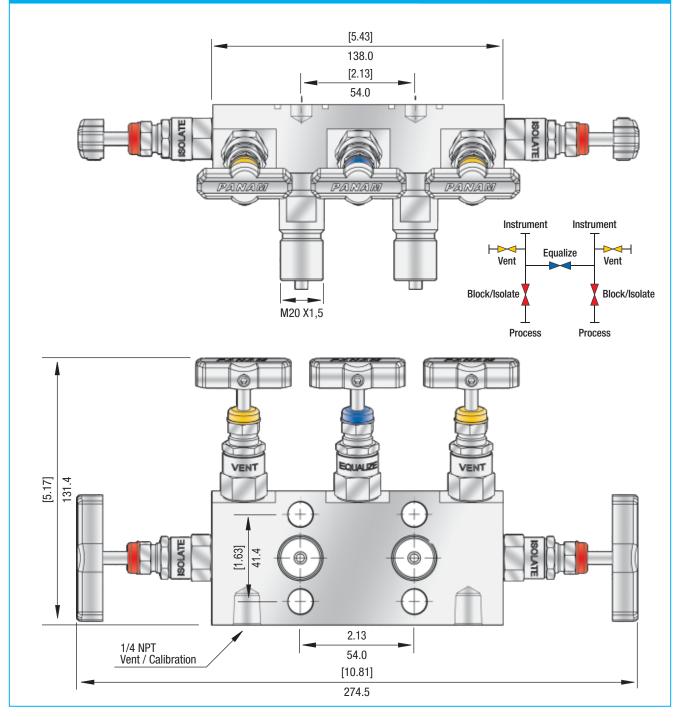
## Standard Body - Pipe to Flange, Direct Mounting

5-way manifold consists of two block valves, one equalizer valve and two vent valves. It can have pipe connections or **PANAM**° compression fittings for process connection and flanged instrument connection.

The distance between hole centers - 54mm (2-1/8").

## **Dimensions**

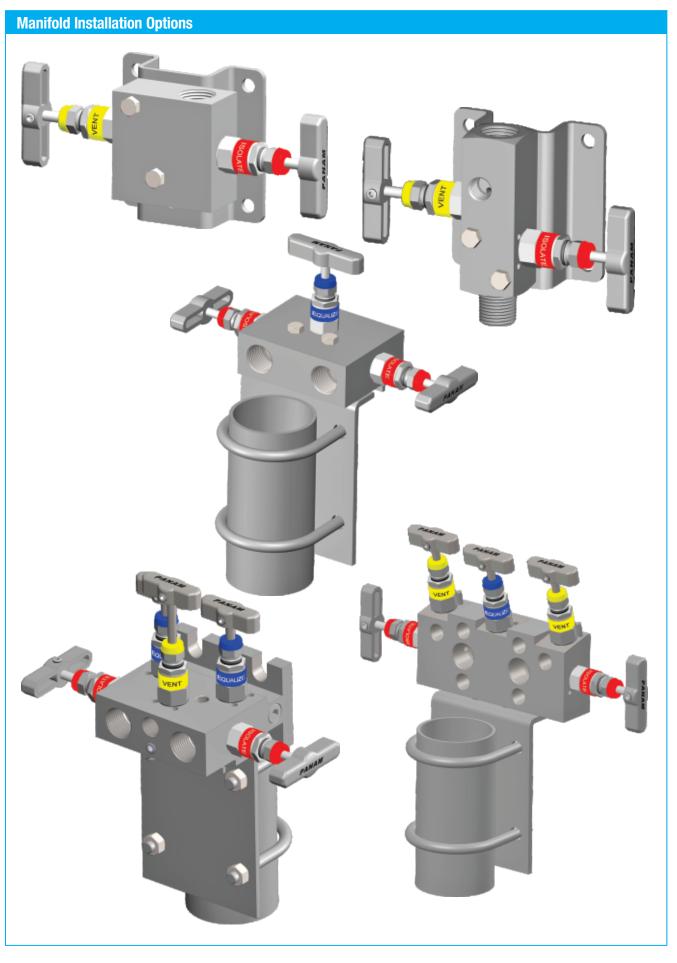
## 5VM-SS-20MM-DM-A



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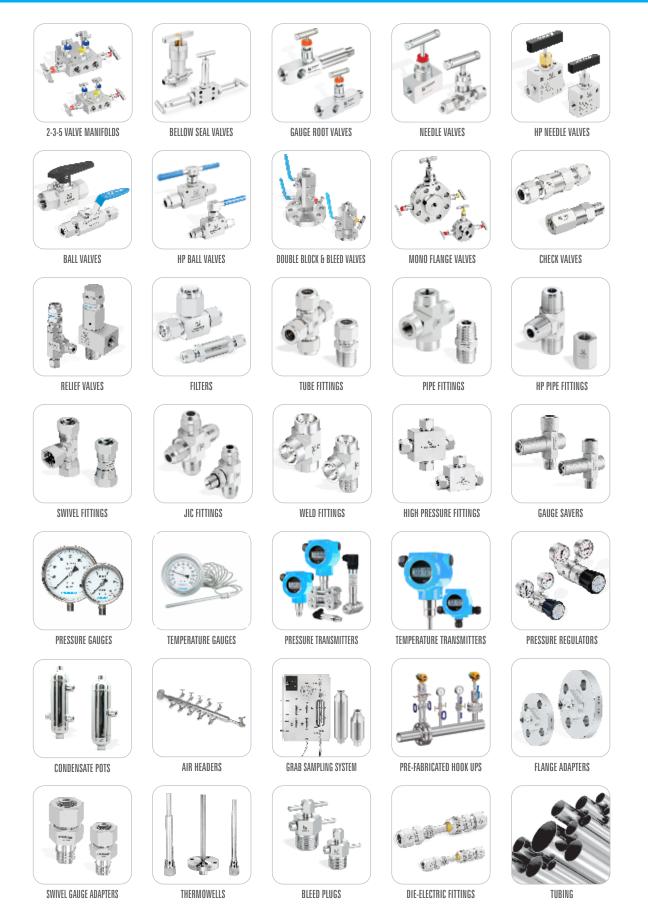
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			<b>3MM-22</b>	-20M-R-A-V8-	P-IUK-DK
Number of Valve	S				
5 Valve Manifolds					
Material					
SS - Stainless CS - Carbon St MO - Monel - 40 HC - Hastalloy DSS - Duplex - L	eel 6M( )0 INC - C 276 INC	S - Super Duplex ) - UNS S31254 625 - Inconel 625 825 - Inconel 825	- UNS S32750		
Connection Size					
4 - 1/4" NPT 8 - 1/2" NPT 20M - M20x1.5	4G - 1/4" BSPP	20MSWL - M20x1. 4GSWL - 1/4" BS 8GSWL - 1/2" BS 08 - 1/2"	PP with Swivel Nut	g	
Mounting					
DM - Standard Bo * Standard Flang ** Type A to IEC 6	je type MSS-SP-99 61518 - the letter are	, Direct Mounting ** changed to TA, HA or D	MA correspondingly, HB or DMB corresponding	gly.	
Configuration					
A - Type A (Angula	ar)				
Drain Hole Size					
1/4" NPT (\$ V2 - 1/2" NPT	,		1/4" BSPP V2G - 1/ 1/2" BSPP	'8" BSPP	
Optional					
to NACE MI HT - Grafoil Sea	onditions in Accorda	nce (2 Ver BT - Ball T	eat (Large Bore)	ation)	
Maximum Worki	ng Pressure				
	Vorking Pressure 60 Norking Pressure 10				



Notes	

## **Other Products**



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